

Norms

Parameters	Norms				
	60 g/m ²	70 g/m ²	80 g/m ²	90 g/m ²	100 g/m ²
Substance, g/m ²	60 ± 3	70 ± 3	80 ± 3	90 ± 3	100 ± 5
Concoro Corrugating Medium Test (CMT30) , with 15 mm wide tape, N, min	70	90	120	140	160
CMT30 index, N*m ² /g, min	1,17	1,29	1,50	1,56	1,60
Absolute Bursting Strength (BST), kPa, min (ISO 2758)	150	160	170	190	200
BST index, kPa*m ² /g, min (ISO 2758)	2,50	2,29	2,13	2,11	2,00
Tensile Strength MD, kN/m, min	3,1	3,9	4,3	4,8	5,0
Corrugated Crush Test (CCT30), kN/m, min	0,40	0,50	0,60	0,70	0,80
Cobb _{30'} , Cobb _{60'} , g/m ² , average for two sides, max	sized paper	130*			
	unsized paper	Not applicable			
Moisture, %	7,0 ± 1,0				
Reel Diameter Tolerance, mm	± 20				
Reel Width Tolerance, mm	± 2				
Joints per Reel, max	2				

* A specific value is set by agreement with the buyer

¹ The shade can vary, confirm the shade based on product samples